#### Calculation Methods for Data of Indicators related to Environment

Calculation methods for data of indicators related to environment are as follows.

Main Raw	
Matorials	Raw materials calculated in or converted to tons
Materials	
_	Energy consumption is calculated based on the Energy Saving Law (Act on the
Energy	Rationalization etc. of Energy Use of Japan). However, the amount of electricity or steam
Consumption	
(Crude Oil	sold by Kaneka to outside parties is not deducted from Kaneka's energy consumption. The
	boundaries are consistent with the Energy Saving Law and the Act on Promotion of Global
Equivalents)	Warming Countermeasures and include all manufacturing sites and other facilities.
Energy	Energy intensity is a numerical value calculated by dividing the energy used in
Intensity	manufacturing by the volume of activity (production volume at all parent manufacturing
Index	sites). The energy intensity index is calculated by indexing the energy intensity, with fiscal
	2013 used as the base year of 100.
Products	Products calculated in or converted to tons

#### [Main Raw Materials, Energy, Products]

## [Greenhouse Gas (GHG)]

	GHG emissions are calculated referring the Greenhouse Gas Protocol, "A Corporate
	Accounting and Reporting Standard REVISED EDITION". Figures represent the total amount
	of energy origin $CO_2$ emissions, non-energy origin $CO_2$ emissions, and the $CO_2$ equivalent of
	methane and $N_2O$ emissions. $CO_2$ emission factors for steam, units of heat for each fuel,
	and $CO_2$ emission factors for each fuel both in Japan and outside Japan use values specified
	by the Act on Promotion of Global Warming Countermeasures. Outside Japan, however, if a
	value is specified in the country concerned, that value is used. As CO <sub>2</sub> emission factors for
	electricity, the adjusted value for each power company was used for calculations in Japan
	and the value for each power company and IEA country emission factors were used for
GHG	calculations outside Japan. IEA country emission factors are calculated using data from two
Emissions	years prior to the year calculated (e.g. 2018 emission factors are used for calculations of
	fiscal 2020 GHG emissions). The boundaries are the same as those for energy consumption.
	*Prior calculations were based on the Act on Promotion of Global Warming
	Countermeasures. For the Data Sheet 2021, however, a method was adopted under which
	electricity or steam sold by Kaneka to outside parties that was previously deducted from
	Kaneka's energy consumption is not deducted. Data for prior fiscal years has been
	recalculated accordingly. In addition, emission factors for the purchased electricity of Kaneka
	and Group companies in Japan have been changed from the basic emission factors based
	on the Act on Promotion of Global Warming Countermeasures to adjusted emission factors.
Energy Origin	$CO_2$ emission intensity is a numerical value calculated by dividing energy origin $CO_2$
CO <sub>2</sub> Emission	emissions associated with production activities, which are calculated using a fixed emission

Intensity	factor unique to Kaneka, by the volume of activity, with fiscal 2013 indexed to 100. Using a
Index	fixed emission factor makes it easier to see the impact of our activities. Using this index, we
	set 93.2 as our target for fiscal 2020.

# [Water]

Water	Total industrial water, water supply, seawater, river water, groundwater, and other water
Consumption	consumed at each site.
Wastewater Discharges	Total wastewater discharged to public waterways (sea, lakes, rivers, etc.) and wastewater
	discharged to sewers.
	For calculation, if water supply is used at an office or other manufacturing site and there is
	no data on wastewater discharged to sewers, wastewater discharged to sewers is taken to
	be equivalent to water supply.

# [Water Quality in Water Areas]

Chemical	Total chemical oxygen demand emissions into public waterways (sea, lakes, rivers, etc.).
Oxygen	Calculated as chemical oxygen demand concentration at the discharge outlet multiplied by
Demand	amount of drainage from each drain to public waterways.
Suspended	Total suspended solid emissions to public waterways (sea, lakes, rivers, etc.).
Solids	Calculated as suspended solid concentration at the discharge outlet multiplied by amount of
	drainage from each drain to public waterways.
	Total nitrogen emissions to public waterways (sea, lakes, rivers, etc.).
Nitrogen	Calculated as nitrogen concentration at the discharge outlet multiplied by amount of
	drainage from each drain to public waterways.
Phosphorous	Total phosphorous emissions to public waterways (sea, lakes, rivers, etc.).
	Calculated as phosphorous concentration at the discharge outlet multiplied by amount of
	drainage from each drain to public waterways.

# [Atmospheric Emissions]

SOx	Total sulfur oxides emitted from facilities as defined by the Air Pollution Control Act.
	Calculated as annual amount of dry exhaust gas at each facility multiplied by SOx (SO2)
	concentration.
	Sulfur oxide (SOx) emissions (tons) = SOx concentration (ppm) x $10^{-6}$ x dry exhaust gas
	$(Nm^{3}/h) \times annual facility operation hours (h) \times 64/22.4 \times 10^{-3}$
	Total nitrogen oxides emitted from facilities as defined by the Air Pollution Control Act.
	Calculated as annual amount of dry exhaust gas at each facility multiplied by NOx
NOx	concentration.
	Nitrogen oxides (NOx) emissions (tons) = NOx concentration (ppm) x $10^{-6}$ x dry exhaust
	gas (Nm <sup>3</sup> /h) x annual facility operation hours (h) x 46/22.4 x $10^{-3}$
Soot and Dust	Total soot and dust emitted from facilities as defined by the Air Pollution Control Act.
	Calculated as annual amount of dry exhaust gas at each facility multiplied by soot and
	dust concentration.
	Soot and dust emissions (tons) = soot and dust concentration $(g/Nm^3) \times dry$ exhaust gas
	$(Nm^{3}/h) \times annual facility operation hours (h) \times 10^{-6}$

# [Environmental Accounting (Investments, Expenditures)]

Pollution Prevention	Pollution prevention costs in order to control environmental impacts that occur in our
	business areas (air and water pollution prevention)
Environmental Conservation	Figures do not include investment and expense amounts related to environmental conservation.
Resource Recycling	Costs of processing industrial and general waste
Upstream and Downstream	Costs of recycling, collection, and appropriate processing of products, and costs of recycling, collection, and appropriate processing of containers and packaging. Includes supply chain management costs (green purchasing, guidance for vendors on reducing environmental impacts and building environmental management systems, etc.).
Management Activities	Costs required for environmental conservation activities at each manufacturing site (environmental education for employees and environmental impact monitoring and measurement).
Research and Development	Costs for research and development of products contributing to environmental conservation and of ways of reducing environmental impacts at the product manufacturing stage (figures do not include research and development investment amounts)
Social Activities	Costs of greening, beautification, landscape preservation, and disclosure of environmental information
Environmental Damage	Costs for addressing environmental damage (payment of sulfur oxide emission charges, etc.)

## [Environmental Accounting (Economic Impacts)]

Revenue from	Total sales amount of off-grade materials and collected items obtained by recycling
Recycling	that resulted in paid transactions (valuable resources).
Cost Reductions by	
Better Resource	Total amount of reduction in purchase costs of raw materials, etc. through resource
Efficiency (Output	conservation activities and unit cost improvements.
per Unit of Input)	
Waste Disposal Cost Reductions by Recycling	Total amount of reduction in processing costs due to reduction of waste through recycling activities.
Cost Reductions by	
Energy	Total amount of reduction in energy costs through energy conservation activities.
Conservation	

## [Environment Efficiency]

Total Environmental Impact	Kaneka assesses the environmental impacts of our production activities using
	Environmental Impact Points (EIP), which are compiled using the JEPIX methodology
	(*1).
	*1 The Japan Environmental Policy Priorities Index (JEPIX) methodology involves the
	calculation of an "eco-factor" coefficient for each emitted substance that has an
	environmental impact, using a ratio of the annual target for emissions under national
	environmental policies versus actual annual emissions ("Distance to Target"). The

	eco-factors are then multiplied by a quantity for each environmental impact to
	produce a single integrated indicator known as Environmental Impact Points (EIP).
	Calculations of eco-factors are done by the JEPIX Project (www.jepix.org, in
	Japanese).
Environmental	Environmental efficiency is a yardstick to measure efforts to maximize value while
Efficiency	minimizing environmental impacts, with the aim of achieving sustainable growth.
	Kaneka calculates this by dividing net sales (yen) by the EIP.

## [Scope3 GHG Emissions]

	The calculation was made using emission factors listed in the LCI database "IDEA ver.
Category 1	2.3" (National Institute of Advanced Industrial Science and Technology / Sustainable
Purchased	Management Promotion Organization) with the purchase results in this fiscal year
Goods/Services	considered as the volume of activity. The coverage rate was 100% on a main raw
	material weight basis.
	The calculation was made by multiplying investments in each capital formation area
Catagory 2	by emission factors listed in the Emissions Unit Database for Calculation of
	Greenhouse Gas Emissions, etc. by Organizations throughout the Supply Chain, (ver.
Capital Goods	3.1) published by the Ministry of the Environment of Japan. The coverage rate was
	100% on an investment amount basis.
	The calculation was made by multiplying electric power, steam, and fuel consumption
	by emission factors listed in the Emissions Unit Database for Calculation of
Coloren 2	Greenhouse Gas Emissions, etc. by Organizations throughout the Supply Chain (ver.
Category 3	3.1) published by the Ministry of the Environment of Japan and in the IDEA database
Fuel-and Energy-	ver. 2.3 (for the calculation of supply chain GHG emissions) published by the National
related Activities	Institute of Advanced Industrial Science and Technology and the Sustainable
	Management Promotion Organization. The coverage rate for organizations subject to
	the calculation was 100% on an energy consumption basis.
Category 4	The calculation was made using a calculation method stipulated in the Measures
Upstream	Pertaining to Consigners of the Energy Saving Law. Emission results have been
Transportation and	calculated every year since fiscal 2006 according to the Energy Saving Law. The
Distribution	coverage rate was 100% on a transportation volume (ton-kilometer) basis.
Catagory E	The calculation was made by multiplying the volume of industrial waste by type from
Wasta Concrated in	manufacturing sites by emission factors listed in the Emissions Unit Database for
Operations	Calculation of Greenhouse Gas Emissions, etc. by Organizations throughout the
Operations	Supply Chain (ver. 3.1) published by the Ministry of the Environment of Japan. The
	coverage rate was 100% on an amount of industrial waste generated basis.
	The calculation was made by multiplying travel costs by transportation mode and the
Category 6	number of stays by emission factors listed in the Emissions Unit Database for
Business Travel	Calculation of Greenhouse Gas Emissions, etc. by Organizations throughout the
Dusiness fraver	Supply Chain (ver. 3.1) published by the Ministry of the Environment of Japan. The
	coverage rate was 100% on a basis of applied business travel expenses.
	The calculation was made by multiplying travel costs by transportation mode by
Category 7	emission factors listed in the Emissions Unit Database for Calculation of Greenhouse
Employee	Gas Emissions, etc. by Organizations throughout the Supply Chain (ver. 3.1) published
Commuting	by the Ministry of the Environment of Japan. The coverage rate was 100% on a basis
	of applied commuting method.
Category 8	According to company policy, we do not use leased assets for upstream operations,
Upstream Leased	in principle. However, if some assets are leased, out of necessity, the emissions from

Assets	them are included in Scope 1 or 2.
Category 9 Downstream Transportation and Distribution	This category was excluded from the scope of calculation because it is difficult to accurately grasp a wide range of downstream logistics operations due to the high percentage of intermediate products and to calculate the emissions using a rational calculation method.
Category 10 Processing of Sold Products	This category was excluded from the scope of calculation because it is difficult to accurately grasp a wide range of downstream product processing operations due to the high percentage of intermediate products and to calculate the emissions using a rational calculation method.
Category 11 Use of Sold Products	Most products sold by Kaneka are plastics, chemicals, foods, and pharmaceuticals which do not generate emissions when used. Although some medical devices and organic LED lightings generate emissions upon used, it is difficult to accurately grasp the gauging usage, we used assumptions to estimate emission volumes. Our results confirmed that such emissions represented less than 0.1% of Kaneka's total Scope 3 emissions, the category was thus excluded from the calculation range.
Category 12 End-of-Life Treatment of Sold Products	Assuming that all products manufactured by Kaneka are discarded within the reporting year, production quantities are classified according to type of waste outlined in the Emissions Unit Database for Calculation of Greenhouse Gas Emissions, etc. by Organizations throughout the Supply Chain (ver. 3.1) published by the Ministry of the Environment of Japan. Figures are calculated by multiplying by the emission factors listed in the database.
Category 13 Downstream Leased Assets	The calculation was made by multiplying the activity volume of leased assets by emission factors stipulated in the Act on Promotion of Global Warming Countermeasures according to the Basic Guidelines on the Calculation of Greenhouse Gas Emissions throughout the Supply Chain (ver. 2.3) published by the Ministry of the Environment of Japan. Since the emissions associated with assets leased to Group companies are included in the Scope 1 or 2 emissions of each company, they are included in Category 15.
Category 14 Franchises	This category was considered as an exception for calculation because Kaneka Corporation has no franchise stores.
Category 15 Investments	The emissions of Group companies were calculated using a calculation method stipulated in the Act on Promotion of Global Warming Countermeasures according to the Basic Guidelines on the Calculation of Greenhouse Gas Emissions throughout the Supply Chain (ver. 2.3) published by the Ministry of the Environment of Japan and then being multiplied by the relevant equity ratio. Investment in companies other than Group companies was excluded from the scope of calculation because it has not been made to obtain profits.

# [Energy Consumptions in Logistics, CO<sub>2</sub> Emissions]

Energy	
Consumption	Calculated based on the Energy Conservation Law Guidebook for Consigners issued
(Crude Oil	by the Agency for Natural Resources and Energy of Japan.
Equivalents)	
	Energy intensity is calculated by using a calculation method stipulated in the Measures
Energy Intensity	Pertaining to Consigners of the Energy Saving Law. The energy intensity index is
Index	calculated by indexing the energy intensity, with fiscal 2006 used as the base year of
	100.
CO <sub>2</sub> Emissions	Calculated based on the Greenhouse Gas Emissions Calculation and Reporting Manual
	(ver. 4.7) published by the Ministry of the Environment of Japan.

#### [Chemical Substances]

Emissions of Substances Subject to the PRTR Law	Emissions to the atmosphere, water areas, soil at each site and landfills at each site,
	the amount transferred into sewers and into waste are calculated based on the
	revised Enforcement Order of the Act on the Assessment of Releases of Specified
	Chemical Substances in the Environment and the Promotion of Management
	Improvement (the revised Enforcement Order of PRTR Law) (Enforced on April 1,
	2010).
Volatile Organic Compounds	Total emissions of VOCs into the atmosphere among substances subject to the PRTR
	Law and the substances that Japan Chemical Industry Association selected from the
	PRTR Law substances.
	Of the 23 revised "substances requiring priority action" in the report of the Central
Hazardous	Environment Council (9th report) in October 2010, emissions to the atmosphere of
Atmospheric	acrylonitrile, vinyl chloride monomers, chloroform, 1,2-dichloroethane,
Pollutants	dichloromethane, and 1,3-butadiene are calculated based on the atmospheric
	emissions of substances subject to the PRTR Law.

# [Industrial Waste]

Industrial Waste Generated	Total amount of the amount of reduction by incineration at each site (difference between incinerated amount and the residue), the amount of landfill at each site and the amount of waste outsourced for external treatment.
Internal Reductions	Amount of reduction by incineration at the manufacturing site (difference between incinerated amount and the residue).
Internal Landfill	Amount of landfill at the manufacturing site as the final landfill site.
Waste Outsourced	Amount of waste outsourced to entities outside the manufacturing site.
External Recycling	Of waste outsourced to entities outside the manufacturing site, the total amount of industrial waste recycled through reuse, recycling, and heat recovery.
External Reductions	Of waste outsourced to entities outside the manufacturing site, the amount obtained by subtracting total incineration residue from the total amount of industrial waste incinerated without heat recovery and reduced in weight.
Volume of Waste Sent to Final Landfill	The total amount of waste sent directly to landfill and sent to final landfill after outsourced incineration.
Rate of Waste Sent to Final Landfill	Percentage of the total amount of waste sent directly to landfill and sent to final landfill after outsourced incineration divided by the total amount of industrial waste generated (%).