kaneka

Data Sheet 2022

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[Third-Party Assurance]

For data of indicators related to climate change and environment protection from April 1, 2021 to March 31, 2022, we have received the third-party assurance by KPMG AZSA Sustainability Co., Ltd. to ensure the reliability and transparency of Data Sheet 2022. The indicators subject to assurance are marked with the " \star " symbols.

[Data of Indicators Related to Environment] For details, please refer to "Calculation Methods for Data of Indicators Related to Environment" starting on P39.

Basic Policy

In keeping with our corporate philosophy, we at the Kaneka Group will contribute to realizing sustainable development and the enrichment of society by conserving resources and reducing environmental impacts at each stage of the entire product lifecycle.

Environmental Management Systems

ISO 14001 Certification

Manufacturing Sites and Group Companies	Registration No.
Takasago Manufacturing Site	JCQA-E-0105
Osaka Manufacturing Site	JCQA-E-0053
Shiga Manufacturing Site	JCQA-E-0015
Kashima Manufacturing Site	JCQA-E-0054
Vienex Corporation	JSAE1511
Osaka Synthetic Chemical Laboratories, Inc.	JCQA-E-0343
Kaneka Solartech Corporation	JQA-EM6704
Kanto Styrene Co., Ltd.	JEN-2024.0
Sanvic Inc.	JMAQA-E841
Showa Kaseikogyo Co., Ltd. Hanyu Headquarters Factory	E0062
Cemedine Co., Ltd. Ibaraki Plant, Mie Plant	JCQA-E-0366
Cemedine Co., Ltd. Kinuura Plant	497791UM15
Tatsuta Chemical Co., Ltd. Koga Plant	4357081
Tochigi Kaneka Co., Ltd.	JCQA-E-0256
Kaneka Belgium N.V.	97 EMS 002g
Kaneka (Malaysia) Sdn. Bhd.	EMS00400
Kaneka Innovative Fibers Sdn. Bhd.	EMS00400
Kaneka Eperan Sdn. Bhd.	EMS00400
Kaneka Paste Polymers Sdn. Bhd.	EMS00400
Kaneka Apical Malaysia Sdn. Bhd.	EMS00400
Kaneka MS Malaysia Sdn. Bhd.	EMS00400
Kaneka (Thailand) Co., Ltd.	EMS727351

Eco-Action 21 Certification

Group Company		Certification and Registration No.
OLED Aomori Co., Ltd.		0010329
Kaneka Kanto Styrol Co., Ltd.		0004259
Kaneka Sun Spice Corporation		0003556
Kaneka Chubu Styrol Co., Ltd.		0006600
Kaneka Tohoku Styrol Co., Ltd.		0010773
Kaneka Nishinippon Styrol Co., Ltd.	Headquarters, Saga Plant, Kagoshima Plant, and Nagasaki Plant	0003949
Kaneka Foods Manufacturing Corporation		0003491
Kaneka Foam Plastics Co., Ltd. Moka Plant		0003247
Kaneka Hokkaido Styrol Co., Ltd.		0001805
Kaneka Medix Corporation		0001893
Kyushu Kanelite Co., Ltd.		0001637
Kochi Styrol Co., Ltd.		0011039
Taiyo Yushi Corporation		0003575
Tokyo Kaneka Foods Manufacturing Corporation		0003473
Nagashima Shokuhin Co., Ltd.		0003093
Hokkaido Kanelite Co., Ltd.		0001905

Environmental Performance

Material Balance (Fiscal 2021 results)



*1 Kaneka, 40 Kaneka consolidated subsidiaries in Japan, and seven non-consolidated subsidiaries. Consolidated subsidiaries in Japan do not include subsidiaries of Cemedine Co., Ltd.

Note: For indicator data, some calculation methods have been changed. For details, please refer to "Calculation Methods for Data of Indicators related to Environment" starting on P39.

Environmental Accounting

Environmental Costs (Investments, Expenditures)

(Millions of yen)

Cost Classifications			Fiscal	2019	Fiscal 2020		Fiscal 2021	
		Main Efforts	Invest- ments	Expendi- tures	Invest- ments	Expendi- tures	Invest- ments	Expendi- tures
В	usiness Area		1,314	5,647	1,049	5,637	3,987	6,048
	1. Pollution Prevention	Air and water pollution prevention	1,293	3,550	947	3,338	3,737	3,881
	2. Environmental Conservation	Addressing climate change and energy saving	-	-	-	-	-	-
	3. Resource Recycling	Waste processing, recycling, and reduction	20	2,096	102	2,299	250	2,167
Upstream and Downstream		Product recycling, collection, and processing	0	8	0	25	0	25
M A	lanagement ctivities	Environmental education for employees and environmental impact monitoring and measurement	7	463	0	397	1	419
R D	esearch and evelopment	Research and development of products contributing to environmental conservation	-	9,364	-	9,169	-	9,219
S	ocial Activities	Greening, beautification, and disclosure of environmental information	0	113	1	114	0	107
Environmental Damage		Payment of sulfur oxide emission charges	0	9	0	8	0	2
		Total	1,321	15,604	1,050	15,350	3,988	15,820

We calculate these costs and effects based on the 2005 edition of the Environmental Accounting Guidelines by Japan's Ministry of the Environment with Kaneka's own unique way of thinking, targeting all parent manufacturing sites and 30 Group companies in Japan (manufacturing companies).

Note: Figures do not include global environment conservation investments and expenditures and research and development investments.

Amounts reported here may not fully match, due to rounding.

Quantitative Impact of Environmental Conservation Efforts

Category	Initiatives	Items	Units	Fiscal 2019	Fiscal 2020	Fiscal 2021
		SOx emissions	Tons	86.7	61.7	85.5
	Atmospheric and	NOx emissions	Tons	871.7	877.1	876.3
Pollution Prevention	water discharges of hazardous substances	Chemical oxygen demand	Tons	234.7	220.9	236.2
		PRTR Law-designated chemical emissions	Tons	186.2	188.3	166.0
	Greenhouse gas	CHC omissions	Thousand	1 190 6	1,177.1	1 210 6
Environment	emissions		tons-CO2e	1,109.0	(*2)	1,219.0
Environment	Energy consumption	Crude oil equivalents	Thousand kiloliters	508.0	520.4	557.6
Resource Recycling	Final landfill	Landfill	Tons	760.8	479.5	350.2
	External recycling	Amounts recycled	Tons	47,263.3	55,750.8	48,906.8

*2 In making group companies in Japan subject to third-party assurance starting with fiscal 2021 results, we reviewed fiscal 2020 data to confirm year-on-year changes. As a result, we discovered input and other errors, and have corrected fiscal 2020 figures.

Economic Impacts of Environmental Measures

(Millions of yen)

Measures	Fiscal 2019	Fiscal 2020	Fiscal 2021
Revenue from recycling	131	189	184
Cost reductions by better resource efficiency (output per unit of input)	8	1,335	202
Waste disposal cost reductions by recycling	253	481	120
Cost reductions by energy conservation	227	24	422
Total	619	2,028	927

Note: Amounts reported here may not fully match, due to rounding.

Environmental Investments (Kaneka)

Environmental Investments in Fiscal 2021



Cumulative Environmental Investments



Environment Efficiency (Kaneka)

Environment Efficiency



Details of Total Environmental Impact



Fiscal Year	Net Sales (million yen)	Environmental Impact (100 million EIPs)	Environmental Efficiency (yen/EIP)
2019	292,084	45.4	64.3
2020	279,774	43.3	64.5
2021	334,675	47.7	70.2

Energy Conservation Efforts

Energy Consumption (Crude Oil Equivalents) and Energy Intensity Index



Kaneka and Group companies in Japan
 Group companies outside Japan
 Energy intensity for all parent manufacturing sites (right scale)

■ Kaneka Group Energy Consumption (Fiscal 2021)

	Kaneka and Group companies in Japan	Group companies outside Japan	Total
Energy Consumption (Crude Oil Equivalents) (10 thousand kiloliters/year)	55.8 ★ (Of which Kaneka 48.4)	16.2	71.9
Energy Consumption (GWh Conversions) (GWh/year)	4,247.1 (Of which Kaneka 3,731.2)	1,226.8	5,473.9

Initiatives to Reduce CO2 Emission Intensity





• CO₂ emission intensity index for all parent manufacturing sites (right scale)

*3 In making group companies in Japan subject to third-party assurance starting with fiscal 2021 results, we reviewed fiscal

2020 data to confirm year-on-year changes. As a result, we discovered input and other errors, and have corrected fiscal 2020 figures.



Scope 1 and 2 Emissions (Kaneka)

Scope 1 and 2 Emissions (Fiscal 2021)

(Thousand tons-CO2e/year)

	Kaneka and Group companies in Japan	Group companies outside Japan	Total	
Scono 1 direct omissions (*1)	811.4 ★	100.6	012.0	
	(Of which Kaneka 736.1)	100.0	912.0	
Scope 2 indirect emissions from	408.2 ★	ד דרכ	625.0	
energy consumption (*5)	(Of which Kaneka 335.6)	227.7	055.9	
Total	1,219.6 ★	2002	1 547 0	
i oldi	(Of which Kaneka 1,071.8)	520.5	1,547.9	

*4 Non-energy CO₂ emissions and CO₂-equivalent of methane and N_2O emissions are included.

*5 Scope 2 emissions calculated using the location-based method for Kaneka and group companies in Japan were 546.8 thousand tons CO₂e (including 407.2 thousand tons CO₂e for Kaneka). For Group companies outside Japan, Scope 2 emissions were the same calculated using location-based and market-based methods.

GHG Emissions from Business Activities throughout the Supply Chain

Scope 3 Emissions Calculated by Category (Fiscal 2021 results at Kaneka)

	Category	GHG emissions (Thousand tons-CO ₂ e/year)
1	Purchased goods/services	2,044.4★
2	Capital goods	77.2
3	Fuel-and energy-related activities not included in Scope 1 or Scope 2	169.9★
4	Upstream transportation and distribution	21.7★
5	Waste generated in operations	5.8★
6	Business travel	1.6
7	Employee commuting	1.0
8	Upstream leased assets	0.0
9	Downstream transportation and distribution	- (*6)
10	Processing of sold products	- (*6)
11	Use of sold products	- (*7)
12	End-of-life treatment of sold products	560.6
13	Downstream leased assets	0.0
14	Franchises	- (*8)
15	Investments	462.4
	Total of Scope 3 emissions	3,344.6

- *6 GHG emissions for this category were not calculated because we were unable to determine a rational calculation method due to the high percentage of intermediate products.
- *7 Some products generate emissions when used. However, since it was confirmed that this represented less than 0.1% of total Scope 3 emissions, such emissions were excluded from the calculation range.
- *8 GHG emissions for this category were not calculated because we have no franchise stores.

Scope 3 Emissions (Kaneka)



Note: The reason for the large increase in Scope 3 emissions from fiscal 2018 to fiscal 2019 was the addition of a category to the scope of calculation.

Investments in Energy-Efficient Facilities

Results of Our Own Environmental Capital Investment Program

Fiscal Year	Investments (million yen)	Number	Reduced CO ₂ Emission of the Year
2017	200	15	1,654 tons-CO ₂
2018	200	24	1,748 tons-CO ₂
2019	200	29	1,227 tons-CO ₂
2020	200	27	1,010 tons-CO ₂
2021	300	36	1,757 tons-CO ₂

Energy-Efficiency Initiatives in Logistics



CO2 Emissions and Energy Intensity Index from Logistics (Kaneka)

Response to the Act on Rational Use and Proper Management of Fluorocarbons of Japan



Estimated Leakage of Fluorocarbons (Kaneka)

Preventing Air Pollution

SOx Emissions





NOx Emissions



Soot and Dust Emissions

Kaneka's Atmospheric Emissions

	Fiscal 2017	Fiscal 2018	Fiscal 2019	Fiscal 2020	Fiscal 2021
SOx Emissions (Tons)	73.2	74.5	70.1	48.9	71.6
NOx Emissions (Tons)	869.9	825.7	834.9	828.1	830.7
Soot and Dust Emissions (Tons)	23.7	22.8	21.7	22.3	21.7

Water Conservation



- *9 Our water consumption and wastewater volume include those generated from non-manufacturing facilities other than the plant department.
- *10 Seawater consumption at some manufacturing sites in Japan was included in totals starting in fiscal 2021. Such consumption was previously not included, as measuring instruments were not set. Note that this seawater had already been included in wastewater discharges since previous years.



Wastewater Discharges (*9)

*11 In making group companies in Japan subject to third-party assurance starting with fiscal 2021 results, we reviewed fiscal 2020 data to confirm year-on-year changes. As a result, we discovered input and other errors, and have corrected fiscal 2020 figures.



Chemical Oxygen Demand in Wastewater (*9)



Phosphorous in Wastewater (*9)



14

■ Suspended Solids in Wastewater (*9) (Tons) 300 226.0 200 100 100 156.8 175.6 183.9 189.5 207.9★

2017 2018 2019 2020 2021

Kaneka and Group companies in Japan Group companies outside Japan

Kaneka Emissions into Bodies of Water

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	Fiscal 2017	Fiscal 2018	Fiscal 2019	Fiscal 2020	Fiscal 2021
Water Consumption (Million m ³)	22.0	21.6	21.8	21.5	24.3
Wastewater Discharges (Million m ³)	21.4	23.0	21.5	19.5	19.5
Chemical Oxygen Demand in Wastewater (Tons)	257.0	241.4	227.4	215.7	230.2
Nitrogen in Wastewater (Tons)	154.0	153.5	146.5	141.9	150.7
Phosphorous in Wastewater (Tons)	5.0	4.7	5.3	4.9	4.4
Suspended Solids in Wastewater (Tons)	150.1	170.1	178.2	183.4	199.7

(Fiscal year)

Volatile Organic Compounds Emission Reductions



*12 Volatile Organic Compounds (VOCs) are organic chemical substances that cause suspended particulate matter and photochemical oxidants.

Hazardous Atmospheric Pollutants (Data of six substances for each manufacturing site of Kaneka)

Chloroethylene Emissions



1,2-Dichloroethane Emissions







Acrylonitrile Emissions











Substances Subject to the PRTR Law

Kaneka En	nissions Sut	pject to the	PRTR Law
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(Kilograms)
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	Designated		Fiscal 2021						
	Number	Chaminal Calestanaaa		Er		Transferred	Emissions		
	under Ordinance	Chemical Substances	Atmospheric Emissions	Discharges into Public Waterways	Discharges into Soil	Internal Landfill	Total	Total	Total
	392	n-hexane	19,476	0	0	0	19,476	82,550	15,406
	94	Chloroethylene (vinyl chloride)	13,733	312	0	0	14,044	957	18,253
	275	Sodium dodecyl sulfate	0	8,479	0	0	8,479	0	8,430
	157	1,2-dichloroethane	7,978	27	0	0	8,005	0	2,147
Large	134	Vinyl acetate	5,863	305	0	0	6,168	0	4,258
of 10	232	N,N- dimethylformamide	4,254	1,353	0	0	5,607	215,543	3,541
Substances	420	Methyl methacrylate	5,465	5	0	0	5,470	11	5,177
	240	Styrene	5,383	42	0	0	5,425	12,290	5,256
	7	n-butyl acrylate	3,670	0	0	0	3,670	3,282	3,931
	123	3-chloropropene (allyl chloride)	3,107	0	0	0	3,107	0	1,644
Total Other than the 10 Substances Above		10,477	6,208	0	0	16,685	152,503	16,756	
Gran	d Total for A	Il Substances	79,406	16,730	0	0	96,136	467,136	84,800

Note: Of the 462 substances subject to the PRTR Law, Kaneka reports about 64 items.

Amounts reported here may not fully match, due to rounding.

Group Companies in Japan Emissions Subject to the PRTR Law

(Kilograms)

	Designation		Fiscal 2021					Fiscal 2020	
	Designated Number			Er		Transferred	Emissions		
	under Ordinance		Atmospheric Emissions	Discharges into Public Waterways	Discharges into Soil	Internal Landfill	Total	Total	Total
	232	N,N- dimethylformamide	26,035	0	0	0	26,035	28,734	34,645 (*13)
	300	Toluene	21,009	0	0	0	21,009	545,174	24,963 (*13)
	186	Dichloromethane (methylene dichloride)	14,273	0	0	0	14,273	247,967	22,722
Large Discharges	296	1,2,4- trimethylbenzene	2,662	0	0	0	2,662	0	2,268
of 10	80	Xylene	2,486	0	0	0	2,486	0	2,116
Substances	242	N,N- dimethylacetoamide	1,690	0	0	0	1,690	81,170	0
	355	Bis (2-ethylhexyl) phthalate (DEHP)	717	42	0	0	759	247,255	855
	392	n-hexane	470	0	0	0	470	9,050	1,200
	56	Ethylene oxide	351	0	0	0	351	0	329
	127	Chloroform	100	0	0	0	100	3,150	50
Total Other than the 10 Substances Above		42	2	0	0	44	16,053	38	
Gran	d Total for	All Substances	69,835	44	0	0	69,879	1,178,553	89,186

Note: Of the 462 substances subject to the PRTR Law, Group companies in Japan reports about 27 items.

Amounts reported here may not fully match, due to rounding.

*13 Because N,N-dimethylformamide and toluene emissions at some manufacturing sites in fiscal 2020 were calculated without deducting transferred amounts, we made corrections.

Reducing Waste and Recycling Resources

Reducing Industrial Waste Sent to Final Landfill



Waste Generated









Waste Flow: From Generation to Landfill (Fiscal 2021 results at Kaneka)



Waste at Kaneka

	Fiscal 2017	Fiscal 2018	Fiscal 2019	Fiscal 2020	Fiscal 2021
Final landfilled (Tons)	0.9	2.2	23.1	29.4	34.5
Final landfilled (%)	0.001	0.003	0.035	0.041	0.053
Waste generated (Tons)	63,326	67,902	65,917	72,402	64,864
Waste Recycled (Tons)	37,410	42,711	40,060	47,421	39,719

Basic Policy

Placing the top priority for management on safety, we have established the Basic Policy on Safety, under which all employees as well as all persons working at the Kaneka Group and our partner companies work to create safe and healthy workplaces and share the importance of safety with the goal of no accidents and no disasters.

As for product quality, aiming to benefit society and satisfy customers through a stable supply of safe and reliable products, the Kaneka Group has set Quality Management Regulations to ensure thorough day-to-day quality control and product safety at all stages, from product design and development to delivery to customers.

Comprehensive Disaster Drills

Manufacturing Site	Date	Participants	Details
Takasago Manufacturing Site	December 13, 2021	2,078	An earthquake resulting in a hazardous material leakage
Osaka Manufacturing Site	November 10, 2021	1,024	An earthquake resulting in a fire
Shiga Manufacturing Site	December 20, 2021	446	An earthquake resulting in a fire
Kashima Manufacturing Site	March 7 and 14, 2022	120	A fire caused by flammable gas leakage

OSHMS Certifications

Manufacturing Site	Location	Certification Date	Certification No.
Takasago Manufacturing Site	Нуодо	March 10, 2008	08-28-13
Osaka Manufacturing Site	Osaka	August 21, 2007	07-27-10
Shiga Manufacturing Site	Shiga	January 15, 2008	08-25-6
Kashima Manufacturing Site	Ibaraki	December 13, 2010	10-8-26

Accident Frequency Rate



Note: Accident Frequency Rate: An indicator that shows the frequency of occupational accidents that caused death and/or injury by indicating the number of casualties per total 1 million actual working hours.



Accident Severity Rate

Note: Accident Severity Rate: An indicator that shows the level of severity of occupational accidents by indicating the number of lost work days per total 1,000 working hours.



Accidents Resulting / Not Resulting in Lost Time

Note: The number of occupational accidents includes those among employees at Kaneka and partner companies working in the Kaneka Group.

Certification as a Safety-conscious Company by the Japan Chemical Industry Association (Certified in June 2021)

Group Company	Certification for Zero Accident and Disaster Period
Kaneka Shiga Manufacturing Site	December 14, 2015 — (7 years)
Kaneka Hokkaido Styrol Co., Ltd. Shibetsu Plant	August 28, 2009 – (11 years)
Tochigi Kaneka Co., Ltd.	May 26, 2012 — (8 years)
Showa Kaseikogyo Co., Ltd.	January 17, 2015 — (5 years)

President's Safety Award for No Accidents and No Disasters based on the Internal Standards (Fiscal 2021)

Group Company	Award for Zero Accident and Disaster Period
Kaneka Shiga Manufacturing Site	December 14, 2015 —
Vienex Corporation	June 8, 2013 —
Kaneka Medical Tech Corporation	September 7, 2013 –
PT. Kaneka Foods Indonesia	January 17, 2014 –

Product Responsibility

Certification Acquisition Status

■ ISO 9001 Certification

Division or Group Company (SV : Solutions Vehicle)	Major Products	Registry Organization and Number
Vinyls and Chlor-Alkali SV	Caustic soda, hydrochloric acid, sodium hypochlorite, liquid chlorine, vinyl chloride monomers, polyvinyl chloride, polyvinyl chloride paste, heat-resistant polyvinyl chloride, and OXY chlorination catalyst	JCQA / JCQA-1263
Performance Polymers (MOD)SV	Impact modifiers (Kane Ace [™] B etc.), processing aids and specialty additives (Kane Ace [™] PA etc.), toughener for thermosetting resins (Kane Ace [™] MX), engineering resin for injection molding (Kaneka Hyperite [™]), zero birefringence PMMA material (Kaneka Hyperite [™]), and Acrylic film (Sunduren [™]) SilvI-terminated polyether (Kaneka MS Polymer [™] etc.), acrylic	LRQA / ISO 9001-
Performance Polymers (MS)SV	silicon polymer (Kaneka Gemlac [™]), terminally reactive liquid acrylic polymer (KANEKA XMAP [™] etc.), and isobutylene-based thermoplastic elastomer (SIBSTAR [™])	0066620
Green Planet Project	Biodegradable polymer (KANEKA Biodegradable Polymer Green Planet™)	
Foam & Residential Techs SV Hokkaido Kanelite Co., Ltd. Kyushu Kanelite Co., Ltd.	Bead technique-based polyolefin resins and molded products (Eperan [™] , Eperan PP [™]), bead technique-based expandable polystyrene (Kanepearl [™]), and extruded polystyrene foam board (Kanelite [™])	JCQA / JCQA-0673
E & I Technology SV	Ultra-heat-resistant polyimide films (Apical [™] , Pixeo [™]), optical film (Elmech [™]), optical acrylic resin, polyimide varnish for flexible displays, bonded magnets (Kaneka Flux [™]), multi-layered insulation materials, PVC pipes for underground electric cables, high thermal-conductive graphite sheet (Graphinity [™]), thermal conductive elastomer, and flexible cover coat ink	LRQA / ISO 9001- 10414748
	Thermo-resistant, light-resistant transparent resin and molded products	DNV / 01635-2006- AQ-KOB-RvA/JAB

DV/0 France Management		
PV & Energy Management		
SV	Design, development, manufacturing, sales, and services of	
Kaneka Solartech	photovoltaic modules	JQA / JQA-
Corporation	Sales and services of photovoltaic power generation system	QMA13200
Kaneka Solar Marketing	materials	
Corporation		
Foods & Agris SV		
Takasago Manufacturing	Margarine, shortening, edible oils and fats, edible refined oils and	
Site Foods Manufacturing	fats, whipped cream, concentrated milk products, modified milk,	
Department	fermented milk products, flour paste, butter cream, chocolate,	
Kaneka Foods	frozen dough, cheese, mayonnaise, cooking fillings, prepared	
Manufacturing Corporation	foods, yeast, radish sprout extract, enoki mushroom extract	JQA / JQA-
Tokyo Kaneka Foods	formulations, and seasoning materials	QMA10274
Manufacturing Corporation		
	Purchase, design, sales, technological services, and quality	
Kaneka Foods Corporation	assurance for processed foods and raw materials, and sales of	
	food processing machinery	
NJF Co., Ltd.	Production instruction of processing contractors	
OLED Business		
Development Project	Organic electroluminescent lighting	JMAQA / JMAQA-
OLED Aomori Co., Ltd.		2332
Showa Kaseikogyo Co., Ltd.	Plastic compounds	ASR / Q0556
Tatsuta Chemical Co., Ltd.	Plastic film, plastic sheet	BVJ / 4503769
Tatsuta Chemical Co., Ltd. Sanvic Inc.	Plastic film, plastic sheet Synthetic resin sheets and films	BVJ / 4503769 JMAQA / JMAQA- 1824
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd.	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd.	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd.	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd.	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co.,	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co., Ltd. Moka Plant, Kyusyu	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products Bead technique-based polyolefin molded products	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0 ASR / Q1919
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co., Ltd. Moka Plant, Kyusyu Plant	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products Bead technique-based polyolefin molded products	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0 ASR / Q1919
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co., Ltd. Moka Plant, Kyusyu Plant	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products Bead technique-based polyolefin molded products A series of operations related to order receipt, manufacturing,	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0 ASR / Q1919
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co., Ltd. Moka Plant, Kyusyu Plant Tamai Kasei Co., Ltd.	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products Bead technique-based polyolefin molded products A series of operations related to order receipt, manufacturing, inspection, and shipping of Phase Change Material (PCM)	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0 ASR / Q1919 ASR / Q4131
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co., Ltd. Moka Plant, Kyusyu Plant Tamai Kasei Co., Ltd.	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products Bead technique-based polyolefin molded products A series of operations related to order receipt, manufacturing, inspection, and shipping of Phase Change Material (PCM) (Patthermo)	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0 ASR / Q1919 ASR / Q4131
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co., Ltd. Moka Plant, Kyusyu Plant Tamai Kasei Co., Ltd. Vienex Corporation	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products Bead technique-based polyolefin molded products A series of operations related to order receipt, manufacturing, inspection, and shipping of Phase Change Material (PCM) (Patthermo) Electronic products	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0 ASR / Q1919 ASR / Q4131 JSA / JSAQ2593
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co., Ltd. Moka Plant, Kyusyu Plant Tamai Kasei Co., Ltd. Vienex Corporation	Plastic film, plastic sheet Synthetic resin sheets and films Plastic wallpaper, vinyl chloride resin wallpaper Development and manufacture of general and industrial adhesives, sealants and special paints Manufacturing of polystyrene foam molded products Bead technique-based polyolefin molded products A series of operations related to order receipt, manufacturing, inspection, and shipping of Phase Change Material (PCM) (Patthermo) Electronic products Modifiers for bread and confectionery, processed fruit products,	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0 ASR / Q1919 ASR / Q4131 JSA / JSAQ2593 JQA / JOA-
Tatsuta Chemical Co., Ltd. Sanvic Inc. Tobu Chemical Co., Ltd. Cemedine Co., Ltd. Kanto Styrene Co., Ltd. Kaneka Foam Plastics Co., Ltd. Moka Plant, Kyusyu Plant Tamai Kasei Co., Ltd. Vienex Corporation Shinka Shokuhin Co., Ltd.	Plastic film, plastic sheetSynthetic resin sheets and filmsPlastic wallpaper, vinyl chloride resin wallpaperDevelopment and manufacture of general and industrial adhesives, sealants and special paintsManufacturing of polystyrene foam molded productsBead technique-based polyolefin molded productsA series of operations related to order receipt, manufacturing, inspection, and shipping of Phase Change Material (PCM) (Patthermo)Electronic productsModifiers for bread and confectionery, processed fruit products, outsourced products (margarine, cooking fillings, modified milk)	BVJ / 4503769 JMAQA / JMAQA- 1824 LRQA / YKA0958154 JCQA / JCQA-0386 IIC / JN-1050.0 ASR / Q1919 ASR / Q4131 JSA / JSAQ2593 JQA / JQA- QMA15323

		-
Taiyo Yushi Corporation	Margarine, shortening, edible refined oils and fats, edible vegetable oils and fats, refined lard, other edible oils and fats, processed fats, dairy products, and food additives	JQA / JQA- QMA14671
	Cosmetics for hair and skin care, dental care items, body soaps, and soaps for clothes, dish washing and house cleaning	BVJ / 4171923
Kaneka Sun Spice Corporation	(1) Product design and development of spices and secondary processed products incorporating spices(2) Purchase and sales of general processed foods and their ingredients	JQA / JQA- QMA11351
Nagashima Shokuhin Co., Ltd.	Frozen puff pastry dough and frozen cookie sheets	JQA / JQA- QMA15844
Tochigi Kaneka Corporation	Bonded magnets (Kaneka Flux [™]), multilayer insulation materials, and high thermal-conductive graphite sheet (Graphinity [™])	LRQA / ISO 9001- 0076860
Kaneka Belgium N.V.	Modifier resins (Kane Ace [™]), bead technique-based polyolefins (Eperan [™] , Eperan PP [™]), modified silicone polymer (Kaneka MS Polymer [™]), and acrylic sol	AIB-VINCOTTE / BE-91 QMS 028j
Kaneka North America LLC	Ultra-heat-resistant polyimide films (Apical [™]), modifier resins (Kane Ace [™] , Kaneka Telalloy [™]), heat-resistant vinyl chloride resins, and modified silicone polymers (Kaneka MS Polymer [™])	BSI / FM72722
Kaneka (Malaysia) Sdn. Bhd.	Modifier resins (Kane Ace™)	SIRIM QAS / QMS 00900
Kaneka Paste Polymers Sdn. Bhd.	Vinyl chloride paste resin	SIRIM QAS / QMS 00900
Kaneka Apical Malaysia Sdn. Bhd.	Ultra-heat-resistant polyimide films (Apical™), High thermal- conductive graphite sheet (Graphinity™)	SIRIM QAS / QMS 00900
Kaneka MS Malaysia Sdn. Bhd.	Modified silicone polymer (Kaneka MS Polymer™)	SIRIM QAS / QMS 00900
Kaneka Innovative Fibers Sdn. Bhd.	Synthetic fibers (FPW)	SIRIM QAS / QMS 00900
Kaneka Eperan Sdn. Bhd.	Development, manufacture of polyethylene foam, polypropylene foam beads and planks	SIRIM QAS / QMS00996
Kaneka Eperan (Suzhou) Co., Ltd.	Bead technique-based polyolefins (Eperan [™] , Eperan PP [™])	SGS / CN18/20031
Kaneka (Foshan) High Performance Materials Co., Ltd.	Bead technique-based polyolefins (Eperan™, Eperan PP™)	Beijing East Allreach certification Center Co., Ltd. / USA19Q44009R1S
Kaneka (Thailand) Co., Ltd.	Development, manufacture of mini pellets and polyolefin beads, including product application development	BSI / FM714676

KSS Vietnam Co., Ltd.	Processed spices, herbs, dried vegetables, and mixed spices	Intertek Certification Limited / CPRJ- 2015-040996
Kaneka Eurogentec S.A.	Development, production and sales of products and services for research and development in life sciences	BSI / FS 638601
Anaspec Inc.	Peptides, antibodies, synthetic resins, amino acids, and reagents for research	SQA/09.357.1

■ ISO 13485 Certification (*1)

Division or Group Company (SV: Solutions Vehicle)	Main Products	Registry Organization and Number
Medical SV	Adsorbents, Lixelle [™] , liposorber [™] , catheters, silascon [™] , ED coil,	
Kaneka Medix Corporation	and in-vitro diagnostics	
Kaneka Medical Vietnam	(atheters (narts)	TÜV SÜD / Q5 024736 0069
Co., Ltd.		
Kaneka Medical Tech	Endoscopic instrumente, cathotor electrodoc	
Corporation	Endoscopic instruments, catheter electrodes	
Kaneka Eurogentec S.A.	Contract manufacturing of in vitro diagnostic oligonucleotides	BSI / MD 638600

*1 ISO 13485 is an international standard covering the comprehensive management system requirements for the design and manufacture of medical equipment.

■ISO 22000 Certification (*2)

Production Unit or Group Company	Main Products	Registry Organization and Number
Takasago Manufacturing		
Site	Coenzyme Q10 (Kaneka Q10™, Kaneka QH™)	SGS / JP10 / 030379
Pharmaceutical Department		
Kaneka Sun Spice	Spices and secondary processed products incorporating spices	100 / 100-ES0123
Corporation	Spices and secondary processed produces mediporating spices	
KSS Vietnam Co., Ltd.	Processing of spices, herbs, dried vegetables, and mixed spices	Intertek Certification Limited / 38191405003
Shinka Shokubin Co. 1td	Modifiers for bread and confectionery, processed fruit products,	10A-ES0286
Shirika Shokumin Co., Ltu.	outsourced products (margarine, cooking fillings, modified milk)	JQA-1 30200

*2 ISO 22000 is an international standard for food safety management systems.

■ Food Safety System Certification 22000 (FSSC 22000) (*3)

Division or Group Company (SV: Solutions Vehicle)	Main Products	Registry Organization and Number
Takasago Manufacturing Site Foods Manufacturing Department	Margarine, shortening, edible oils and fats, edible refined oils and fats, whipped cream, concentrated milk products, modified milk, and yeast	JQA / JQA-FC0047- 1
Kaneka Foods Manufacturing Corporation	Margarine, flour paste, buttercream, cheese, fermented milk products, antifreeze protein, antifreeze polysaccharide, and seasoning materials	JQA / JQA-FC0047- 2
Tokyo Kaneka Foods Manufacturing Corporation	Margarine, shortening, flour paste, buttercream, and whipped cream	JQA / JQA-FC0047- 3
Taiyo Yushi Corporation	Margarine, shortening, edible refined oils and fats, edible vegetable oils and fats, refined lard, other edible oils and fats, processed fats, and dairy products (butter)	JQA / JQA-FC0044
Nagashima Shokuhin Co., Ltd.	Frozen dough (pies and confectionery)	JQA / JQA-FC0109
PT. Kaneka Foods Indonesia	Manufacturing of bread fillings and whipping creams, manufacturing of bread improver, manufacturing of speciality fats and blended margarines	SGS / ID22/00000151

*3 The Food Safety System Certification 22000 (FSSC22000) offers a complete certification Scheme for Food Safety Management Systems based on ISO 22000, ISO/TS 22002-1, and additional FSSC 22000 requirements.

■ ISO 22716 Certification (*4)

Group Company	Main Products	Registry Organization and Number
Taiyo Yushi Corporation	Shampoos, conditioners, body soaps, and hand creams	BVJ / 4521945

*4 ISO 22716 is guidelines on the Good Manufacturing Practices (GMP) of cosmetic products.

■ ISO 17025 Certification (*5)

Group Company	Main Products	Registry Organization and Number
Tokyo Kaneka Foods		
Manufacturing	Microbial testing (viable bacteria count, coliform count)	JAB / RTL04360
Corporation		
Kaneka Foods		
Manufacturing	Microbial testing (viable bacteria count)	JAB / 113749
Corporation		

*5 ISO 17025: General requirements for the competence of testing and calibration laboratories; Criteria based on which an accreditation body assesses whether the relevant testing and calibration laboratory can produce accurate measurement and calibration results.

■ IATF 16949 Certification (*6)

Group Company	Main Products	Registry Organization and Number
Kaneka Eperan Sdn. Bhd.	Development, manufacture of polypropylene foam beads	SIRIM QAS / 0388920

*6 IATF 16949 is a sector standard for quality management systems based on ISO 9001 with the addition of automobile industry-specific requirements.

Intellectual Property

Number of Patents Held in Japan



Number of Patents Held outside Japan



Human Resources

Basic Information

		Fiscal 2019	Fiscal 2020	Fiscal 2021
	(Consolidated)	11,013	11,272	11,335
Number of employees		3,552	3,551	3,472
	(Kaneka)	male: 3,119	male: 3,097	male: 3,008
		female: 433	female: 454	female: 464
Average age	(Kaneka)	40.9	41.0	41.4
Years of service	(Kaneka)	17.3	17.5	17.7
Average annual salary (yen)	(Kaneka)	7,652,239	7,342,708	7,551,838
Labor union members	(Kaneka)	3,131	3,094	3,004

Note: As of March 31 each year

Human Resource Development





Development of Leaders

Program	Content	Fiscal 2019 (participants)	Fiscal 2020 (participants)	Fiscal 2021 (participants)	Total from start of program (participants)
	Lectures and exercises by the				
Hitotsubu-no	top management and first-class	12	12	12	85
Tane	instructing staff targeted at	(of which,	(of which,	(of which,	(of which,
Momi Juku	future leaders and management	female 0)	female 0)	female 3)	female 4)
	personnel				
The Leedenship		outside Japan:	outside Japan:	outside Japan:	outside Japan:
Challenge	Acquiring and practicing	36	-(*1)	-(*1)	464
Workshop	leadership skills and follow-up	in Japan: 187	in Japan: 157	in Japan: 114	in Japan: 1,409

Note: Aggregated data for Kaneka and Group companies in and outside Japan.

*1 Cancelled due to the COVID-19 pandemic, etc.

Kaneka 1-on-1

Program	Content	~Fiscal 2019 (participants)	Fiscal 2020 (participants)	Fiscal 2021 (participants)	Total from start of program (participants)
Kaneka 1-on-1 Workshop	Lectures and exercises for improving coaching ability (listening, recognizing and questioning) of bosses conducted by lecturers specialized in	205	155	145	505
	communication for executives				
Team- meeting Workshop	instructors for executives to learn how to run meetings to encourage co- creation in the workplace	_	_	21	21

Note: Team-Meeting Workshops began in fiscal 2021.

Global Human Resource Development

Purpose of training	Program	Fiscal 2019 (participants)	Fiscal 2020 (participants)	Fiscal 2021 (participants)
Acquisition of	English and Chinese language training (by selection)	76	70	68
languages required for overseas businesses	English and Chinese language training (by application)	202	348	286
and assignments	Language training before overseas transfer	20	7	10
Acquisition of advanced language proficiency	Work experience at group companies outside Japan (overseas training)	10	3	3
and cross-cultural understanding	Overseas language study program	1	(*2)	(*2)

*2 Cancelled due to the COVID-19 pandemic, etc.

Human Rights/Compliance Education

Purpose of training	Program	Fiscal 2019 (participants)	Fiscal 2020 (participants)	Fiscal 2021 (participants)
Human Dights/Compliance Education	Introductory training for new employees	121	129	83
numan Rights/Compliance Education	Training for newly appointed executives	59	59	57
Acquisition of workforce management knowledge required for executive positions	Compliance training for executives	679	784	840

Training Costs (per Person)



Note: The main factor behind the decrease in training costs from fiscal 2018 to fiscal 2019 was the promotion of educationrelated digital transformation and the shift to online and e-learning training in line with revisions to the training system.

Promotion of Diversity



Note: As of April 1 each year

Implementation of Career Development and Life Design Support Activities

Program	Fiscal 2019	Fiscal 2020	Fiscal 2021
	(participants)	(participants)	(participants)
Career—design Training	139	115	487

Employment Rate of Persons with Disabilities



Female Executives and Candidates





Percentage of Female Among New Recruits



Number and Rate of Employees Taking Childcare Leave

Return Rate of Employees Taking Childcare Leave (Kaneka)



Number of Users

Program	Term and period	Fiscal 2019	Fiscal 2020	Fiscal 2021
	By the beginning of a semester for a child in the	male: 81	male: 80	male: 94
Child nursing care	4th grade (5 days per year per person,			
leave	maximum of 10 days per year for an employee	female: 64	female: 47	female: 52
	with two or more children)			
Shorter work-hours	By the beginning of a semester for child in 7th	male: 2	male: 1	male: 1
program	grade (maximum of 2 hours per day per person)	female: 66	female: 60	female: 58
Childcare subsidies	Company covers part of babysitting expenses for	27	29	29
	a child ages 0 to 2			

Promotion of Wellness

Rate of Taking Medical Checkup and Interview/Stress Check

	Fiscal 2020	Fiscal 2021
Rate of taking medical checkup and interview	100.0%	100.0%
Rate of taking stress check	96.8%	97.2%
Rate of receiving specific health guidance	13.8%	29.2%

Absenteeism

	Fiscal 2020	Fiscal 2021
Absenteeism (*3)	1.9%	1.8%

*3 Percentage of people absent from work for 30 days or more due to illness, injury, mental illness, etc.

Number of Days and Rate of Paid Leave Taken



Calculation Methods for Data of Indicators Related to Environment

Calculation methods for data of indicators related to environment are as follows.

Main Raw Materials	Raw materials calculated in or converted to tons
	Energy consumption is calculated based on the Energy Saving Law (Act on the Rationalization etc. of Energy Use of Japan). However, the amount of electricity or steam
Energy	sold by Kaneka to outside parties is not deducted from Kaneka's energy consumption. The
Consumption	boundaries are consistent with the Energy Saving Law and the Act on Promotion of Global
	Warming Countermeasures of Japan and include all manufacturing sites and other facilities.
	GWh conversions are also shown as units of energy. Converted at 1 GWh = 3,600GJ.
Energy	Energy intensity is a numerical value calculated by dividing the energy used in
Intensity	manufacturing by the volume of activity (production volume at all parent manufacturing
Index	sites). The energy intensity index is calculated by indexing the energy intensity, with fiscal
	2013 used as the base year of 100.
Products	Products calculated in or converted to tons

[Main Raw Materials, Energy, Products]

[Greenhouse Gas (GHG)]

	GHG emissions are calculated referring the Greenhouse Gas Protocol, "A Corporate
	Accounting and Reporting Standard REVISED EDITION". Figures represent the total amount
	of energy origin CO_2 emissions, non-energy origin CO_2 emissions, and the CO_2 equivalent of
	methane and N_2O emissions. CO_2 emission factors for steam, units of heat for each fuel,
	and CO_2 emission factors for each fuel both in Japan and outside Japan use values specified
	by the Act on Promotion of Global Warming Countermeasures of Japan. Outside Japan,
GHG	however, if a value is specified in the country concerned, that value is used. As CO_2 emission
Emissions	factors for electricity, the adjusted value for each power company was used for calculations
	in Japan and the value for each power company and IEA country emission factors were used
	for calculations outside Japan. IEA country emission factors are calculated using data from
	two years prior to the year calculated (e.g. 2019 emission factors are used for calculations
	of fiscal 2021 GHG emissions). The boundaries are the same as those for energy
	consumption.
Energy Origin	CO_2 emission intensity is a numerical value calculated by dividing energy origin CO_2
CO ₂ Emission	emissions associated with production activities, which are calculated using a fixed emission
Intensity	factor unique to Kaneka, by the volume of activity, with fiscal 2013 indexed to 100. Using a
Index	fixed emission factor makes it easier to see the impact of our activities.

[Water]

Water	Total industrial water, water supply, seawater, river water, groundwater, and other water
Consumption	consumed at each site.
	Total wastewater discharged to public waterways (sea, lakes, rivers, etc.) and wastewater
Wastewater	discharged to sewers.
Discharges	At some sites that do not get accurate quantity of wastewater discharges, wastewater
	discharge is considered to be the same as water consumption.

[Water Quality in Water Areas]

Chemical	Total chemical oxygen demand emissions into public waterways (sea, lakes, rivers, etc.).
Oxygen	Calculated as chemical oxygen demand concentration at the discharge outlet multiplied by
Demand	amount of drainage from each drain to public waterways.
Cuenondod	Total suspended solid emissions to public waterways (sea, lakes, rivers, etc.).
Suspended	Calculated as suspended solid concentration at the discharge outlet multiplied by amount of
Solids	drainage from each drain to public waterways.
	Total nitrogen emissions to public waterways (sea, lakes, rivers, etc.).
Nitrogen	Total nitrogen emissions to public waterways (sea, lakes, rivers, etc.). Calculated as nitrogen concentration at the discharge outlet multiplied by amount of
Nitrogen	Total nitrogen emissions to public waterways (sea, lakes, rivers, etc.). Calculated as nitrogen concentration at the discharge outlet multiplied by amount of drainage from each drain to public waterways.
Nitrogen	 Total nitrogen emissions to public waterways (sea, lakes, rivers, etc.). Calculated as nitrogen concentration at the discharge outlet multiplied by amount of drainage from each drain to public waterways. Total phosphorous emissions to public waterways (sea, lakes, rivers, etc.).
Nitrogen Phosphorous	 Total nitrogen emissions to public waterways (sea, lakes, rivers, etc.). Calculated as nitrogen concentration at the discharge outlet multiplied by amount of drainage from each drain to public waterways. Total phosphorous emissions to public waterways (sea, lakes, rivers, etc.). Calculated as phosphorous concentration at the discharge outlet multiplied by amount of

[Atmospheric Emissions]

SOx	Total sulfur oxides emitted from facilities as defined by the Air Pollution Control Act of
	Japan.
	Calculated as annual amount of dry exhaust gas at each facility multiplied by SOx (SO2)
	concentration.
	Sulfur oxide (SOx) emissions (tons) = SOx concentration (ppm) x 10^{-6} x dry exhaust gas
	(Nm ³ /h) x annual facility operation hours (h) x 64/22.4 x 10^{-3}
	Total nitrogen oxides emitted from facilities as defined by the Air Pollution Control Act of
	Japan.
NOV	Calculated as annual amount of dry exhaust gas at each facility multiplied by NOx
NUX	concentration.
	Nitrogen oxides (NOx) emissions (tons) = NOx concentration (ppm) x 10^{-6} x dry exhaust
	gas (Nm ³ /h) x annual facility operation hours (h) x 46/22.4 x 10^{-3}
	Total soot and dust emitted from facilities as defined by the Air Pollution Control Act of
Soot and Dust	Japan.
	Calculated as annual amount of dry exhaust gas at each facility multiplied by soot and
	dust concentration.
	Soot and dust emissions (tons) = soot and dust concentration $(g/Nm^3)x$ dry exhaust gas
	(Nm ³ /h) x annual facility operation hours (h) x 10^{-6}

[Environmental Accounting (Investments, Expenditures)]

Pollution Prevention	Pollution prevention costs in order to control environmental impacts that occur in our
	business areas (air and water pollution prevention)

Environmental Conservation	Figures do not include investment and expense amounts related to environmental conservation.
Resource Recycling	Costs of processing industrial and general waste
Upstream and Downstream	Costs of recycling, collection, and appropriate processing of products, and costs of recycling, collection, and appropriate processing of containers and packaging. Includes supply chain management costs (green purchasing, guidance for vendors on reducing environmental impacts and building environmental management systems, etc.).
Management Activities	Costs required for environmental conservation activities at each manufacturing site (environmental education for employees and environmental impact monitoring and measurement).
Research and Development	Costs for research and development of products contributing to environmental conservation and of ways of reducing environmental impacts at the product manufacturing stage (figures do not include research and development investment amounts)
Social Activities	Costs of greening, beautification, landscape preservation, and disclosure of environmental information
Environmental Damage	Costs for addressing environmental damage (payment of sulfur oxide emission charges, etc.)

[Environmental Accounting (Economic Impacts)]

Revenue from	Total sales amount of off-grade materials and collected items obtained by recycling
Recycling	that resulted in paid transactions (valuable resources).
Cost Reductions by	
Better Resource	Total amount of reduction in purchase costs of raw materials, etc. through resource
Efficiency (Output	conservation activities and unit cost improvements.
per Unit of Input)	
Waste Disposal Cost	Total amount of reduction in processing costs due to reduction of waste through
Reductions by	recycling activities
Recycling	
Cost Reductions by	
Energy	Total amount of reduction in energy costs through energy conservation activities.
Conservation	

[Environment Efficiency]

	Calculations of eco-factors are done by the JEPIX Project (www.jepix.org, in
	Japanese).
Environmental Efficiency	Environmental efficiency is a yardstick to measure efforts to maximize value while
	minimizing environmental impacts, with the aim of achieving sustainable growth.
	Kaneka calculates this by dividing net sales (yen) by the EIP.

[Scope 3 GHG Emissions]

	The calculation was made using emission factors listed in the LCI database "IDEA ver.				
Category 1	3.2" (National Institute of Advanced Industrial Science and Technology / Sustainable				
Purchased	Management Promotion Organization) with the purchase results in this fiscal				
Goods/Services	considered as the volume of activity. The coverage rate was 99.4% on a main and				
	auxiliary raw material weight basis.				
	The calculation was made by multiplying investments in each capital formation area				
Catagory 2	by emission factors listed in the Emissions Unit Database for Calculation of				
Calegory 2	Greenhouse Gas Emissions, etc. by Organizations throughout the Supply Chain, (ver.				
Capital Goods	3.2) published by the Ministry of the Environment of Japan. The coverage rate was				
	100% on an investment amount basis.				
	The calculation was made by multiplying electric power, steam, and fuel consumption				
	by emission factors listed in the Emissions Unit Database for Calculation of				
Catagory 2	Greenhouse Gas Emissions, etc. by Organizations throughout the Supply Chain (ver.				
Category 3	3.2) published by the Ministry of the Environment of Japan and in the IDEA database				
Fuel-and Energy-	ver. 3.2 (for the calculation of supply chain GHG emissions) published by the National				
related Activities	Institute of Advanced Industrial Science and Technology and the Sustainable				
	Management Promotion Organization. The coverage rate for organizations subject to				
	the calculation was 100% on an energy consumption.				
Category 4	The calculation was made using a calculation method stipulated in the Measures				
Upstream	Pertaining to Consigners of the Energy Saving Law. Emission results have been				
Transportation and	calculated every year since fiscal 2006 according to the Energy Saving Law. The				
Distribution	coverage rate was 100% on a transportation volume (ton-kilometer) basis.				
	The calculation was made by multiplying the volume of waste by type from all Kaneka				
	facilities by emission factors listed in the Emissions Unit Database for Calculation of				
Category 5	Greenhouse Gas Emissions, etc. by Organizations throughout the Supply Chain (ver.				
Waste Generated in	3.2) published by the Ministry of the Environment of Japan and listed in IDEA Ver. 3.2				
Operations	(for calculating GHG emissions in the supply chain) from the National Institute of				
	Advanced Industrial Science and Technology and the Sustainable Management				
	Promotion Organization. The coverage rate was 100% on an amount of industrial				
	waste generated basis.				
	The calculation was made by multiplying travel costs by transportation mode and the				
Catagony 6	number of stays by emission factors listed in the Emissions Unit Database for				
Business Travel	Calculation of Greenhouse Gas Emissions, etc. by Organizations throughout the				
Business Travei	Supply Chain (ver. 3.2) published by the Ministry of the Environment of Japan. The				
	coverage rate was 100% on a basis of applied business travel expenses.				
Category 7	The calculation was made by multiplying travel costs by transportation mode by				
	emission factors listed in the Emissions Unit Database for Calculation of Greenhouse				
Commuting	Gas Emissions, etc. by Organizations throughout the Supply Chain (ver. 3.2) published				
	by the Ministry of the Environment of Japan. The coverage rate was 100% on a basis				

	of applied commuting method.		
Category 8	According to company policy, we do not use leased assets for upstream operation		
Upstream Leased	in principle. However, if some assets are leased, out of necessity, the emissions from		
Assets	them are included in Scope 1 or 2. The coverage rate was 100%.		
Category 9	This category was excluded from the scope of calculation because it is difficult to		
Downstream accurately grasp a wide range of downstream logistics operations due t			
Transportation and	percentage of intermediate products and to calculate the emissions using a rational		
Distribution	calculation method.		
Coloren 10	This category was excluded from the scope of calculation because it is difficult to		
Category 10	accurately grasp a wide range of downstream product processing operations due to		
Processing of Sold	the high percentage of intermediate products and to calculate the emissions using a		
Products	rational calculation method.		
	Most products sold by Kaneka are plastics, chemicals, foods, and pharmaceuticals		
Category 11	which do not generate emissions when used. Although some medical devices and		
Use of Sold	organic LED lightings generate emissions upon used, it is difficult to accurately grasp		
Products	the gauging usage, we used assumptions to estimate emission volumes. Our results		
	confirmed that such emissions represented less than 0.1% of Kaneka's total Scope 3		
	emissions, the category was thus excluded from the calculation range.		
	Assuming that all products manufactured by Kaneka are discarded within the		
Category 12	reporting year, production quantities are classified according to type of waste outlined		
End-of-Life	in the Emissions Unit Database for Calculation of Greenhouse Gas Emissions, etc. by		
Treatment of Sold	Organizations throughout the Supply Chain (ver. 3.2) published by the Ministry of the		
Products	Environment of Japan. Figures are calculated by multiplying by the emission factors		
	listed in the database.		
	The calculation was made by multiplying the activity volume of leased assets by		
	emission factors stipulated in the Act on Promotion of Global Warming		
Category 13	Countermeasures according to the Basic Guidelines on the Calculation of Greenhouse		
Downstream	Gas Emissions throughout the Supply Chain (ver. 2.4) published by the Ministry of		
Leased Assets	the Environment of Japan.		
	Since the emissions associated with assets leased to Group companies are included		
	in the Scope 1 or 2 emissions of each company, they are included in Category 15.		
Category 14	This category was considered as an exception for calculation because Kaneka		
Franchises	Corporation has no franchise stores.		
	The emissions of Group companies were calculated using a calculation method		
Category 15 Investments	stipulated in the Act on Promotion of Global Warming Countermeasures according to		
	the Basic Guidelines on the Calculation of Greenhouse Gas Emissions throughout the		
	Supply Chain (ver. 2.4) published by the Ministry of the Environment of Japan and		
	then being multiplied by the relevant equity ratio. Investment in companies other		
	than Group companies was excluded from the scope of calculation because it has not		
	been made to obtain profits.		

[Energy Consumptions in Logistics, CO₂ Emissions]

Energy	
Consumption	Calculated based on the Energy Conservation Law Guidebook for Consigners issued
(Crude Oil	by the Agency for Natural Resources and Energy of Japan.
Equivalents)	

Energy Intensity Index	Energy intensity index is calculated by using a calculation method stipulated in the Measures Pertaining to Consigners of the Energy Saving Law, indexing the energy intensity, with fiscal 2006 used as the base year of 100.
CO ₂ Emissions	Calculated based on the Greenhouse Gas Emissions Calculation and Reporting Manual
	(ver. 4.8) published by the Ministry of the Environment of Japan.

[Chemical Substances]

Emissions of Substances Subject to the PRTR Law	Emissions to the atmosphere, water areas, soil at each site and landfills at each site,
	the amount transferred into sewers and into waste are calculated based on the
	revised Enforcement Order of the Act on the Assessment of Releases of Specified
	Chemical Substances in the Environment and the Promotion of Management
	Improvement of Japan (the revised Enforcement Order of PRTR Law) (Enforced on
	April 1, 2010).
VOC	Total emissions of VOCs into the atmosphere among substances subject to the PRTR
	Law and the substances that Japan Chemical Industry Association selected from the
	PRTR Law substances.
	Of the 23 revised "substances requiring priority action" in the report of the Central
Hazardous	Environment Council (9th report) in October 2010, emissions to the atmosphere of
Atmospheric	acrylonitrile, vinyl chloride monomers, chloroform, 1,2-dichloroethane,
Pollutants	dichloromethane, and 1,3-butadiene are calculated based on the atmospheric
	emissions of substances subject to the PRTR Law.

[Industrial Waste]

Industrial Waste Generated	Total amount of the amount of reduction by incineration at each site (difference between incinerated amount and the residue), the amount of landfill at each site and the amount of waste outsourced for external treatment.	
Internal Reductions	Amount of reduction by incineration at sites (difference between incinerated amount and the residue).	
Internal Landfill	Amount of final landfilled at sites.	
Waste Outsourced	Amount of waste treated by external contractors.	
External Recycling	Of outsourced waste, the total amount of industrial waste recycled through reuse, recycling, and heat recovery.	
External Reductions	Of outsourced waste, the amount obtained by subtracting total incineration residue from the total amount of industrial waste incinerated without heat recovery and reduced in weight.	
Volume of Waste Sent to Final Landfill	The total amount of waste outsourced to be sent directly to final landfill and sent to final landfill after outsourced incineration.	
Rate of Waste Sent to Final Landfill	Percentage of the total amount of waste outsourced to be sent directly to final landfill and sent to final landfill after outsourced incineration divided by the total amount of industrial waste generated (%).	

Independent Assurance Report

For data of indicators related to climate change and environment protection in the Data Sheet 2022, we have received the third-party assurance by KPMG AZSA Sustainability Co., Ltd. to ensure the reliability and transparency of data.

KPIMG			
Independent Assurance Report			
To the President of KANEKA CORPORATION			
We were engaged by KANEKA CORPORATION (the "Company") to undertake a limited assurance en- environmental performance indicators marked with \star (the "Indicators") for the period from April 1, 2021 to included in its Data Sheet 2022 (the "Date Sheet") for the fiscal year ended March 31, 2022.	gagement of the March 31, 2022		
The Company's Responsibility			
The Company is responsible for the preparation of the Indicators in accordance with its own reporting criteria reporting criteria"), as described in the Data Sheet.	(the "Company's		
Our Responsibility			
Our responsibility is to express a limited assurance conclusion on the Indicators based on the procedures we hav conducted our engagement in accordance with the 'International Standard on Assurance Engagements (ISAE) Engagements other than Audits or Reviews of Historical Financial Information' and the 'ISAE 3410, Assurance Greenhouse Gas Statements' issued by the International Auditing and Assurance Standards Board. The Is	e performed. We 3000, Assurance Engagements on imited assurance		
engagement consisted of making inquiries, primarily of persons responsible for the preparation of information Data Sheet, and applying analytical and other procedures, and the procedures performed vary in nature from, and	presented in the are less in extent		
than for, a reasonable assurance engagement. The level of assurance provided is thus not as high as that provided assurance engagement. Our assurance procedures included:	d by a reasonable		
 Interviewing the Company's responsible personnel to obtain an understanding of its policy for preparing th reviewing the Company's reporting criteria. 	e Data Sheet and		
 Inquiring about the design of the systems and methods used to collect and process the Indicators. Performing analytical procedures on the Indicators. 			
 Examining, on a test basis, evidence supporting the generation, aggregation and reporting of the Indicators in the Company's reporting criteria, and recalculating the Indicators. 	1 conformity with		
 Making inquiries and reviewing materials including documented evidence of two of the factories in Japan Group selected on the basis of a risk analysis, as alternative procedures to site visits. 	of the KANEKA		
 Evaluating the overall presentation of the Indicators. 			
Conclusion			
Based on the procedures performed, as described above, nothing has come to our attention that causes us to Indicators in the Data Sheet are not prepared, in all material respects, in accordance with the Company's rep described in the Data Sheet.	believe that the orting criteria as		
Our Independence and Quality Control We have complied with the Code of Ethics for Professional Accountants issued by the International Ethics Star Accountants, which includes independence and other requirements founded on fundamental principles of inter professional competence and due care, confidentiality and professional behavior. In accordance with Internatio	ndards Board for grity, objectivity, onal Standard on		
Quanty Control 1, we maintain a complementive system of quanty control including documented policies and proc compliance with ethical requirements, professional standards and applicable legal and regulatory requirements.	seatures regarating		
/s/ Shinnosuke Kayumi			
Shinnosuke Kayumi, Director			
KPMG AZSA Sustainability Co., Ltd.			
Osaka, Japan			
May 24, 2023			

The above is an electronic version of items contained in the original assurance report. The original is stored separately by KPMG AZSA Sustainability Co., Ltd. and by Kaneka.